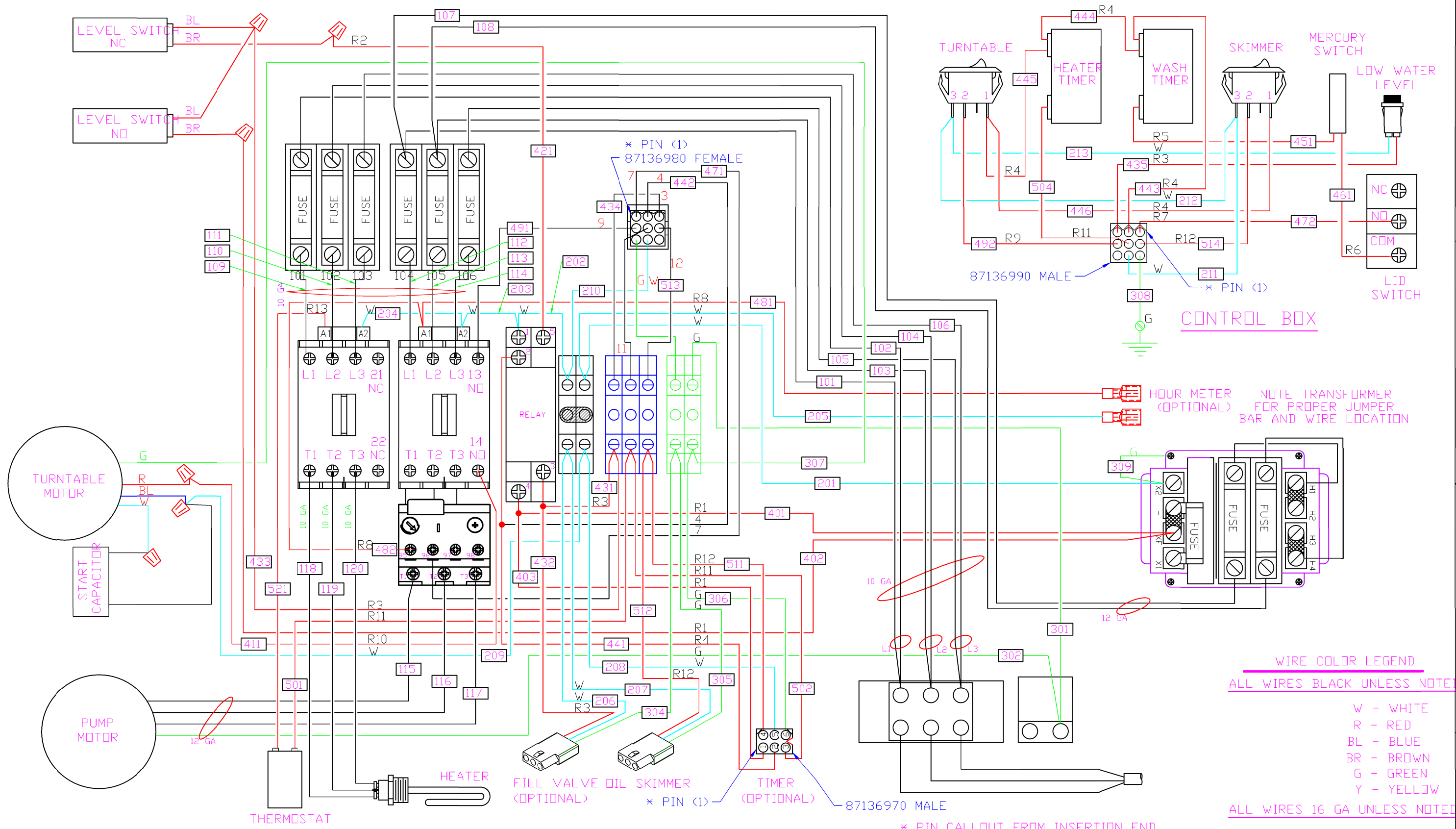


For Reference Only



WIRE COLOR LEGEND
ALL WIRES BLACK UNLESS NOTED

W - WHITE
R - RED
BL - BLUE
BR - BROWN
G - GREEN
Y - YELLOW

ALL WIRES 16 GA UNLESS NOTED

REVISION HISTORY						APPLICABLE MACHINES		ELECTRICAL WIRING DIAGRAM			
REV	DESCRIPTION	ECN	DATE	BY	APPROVED	1.043-454.0	1.043-455.0	DESCRIPTION			
E	ADDED NUMBERED WIRE CALLOUTS	5029293	6/2/17	BC	DLA	1.043-456.0	1.043-457.0	WIRING DIAGRAM, 230/460/575V 3PH			
2	CLARIFY PLUG PIN 1 LOCATION		10/4/06	MCP		1.043-531.0	1.043-532.0	SIZE	MACHINE	DRAWING NUMBER	REV
3	ADDED GAUGE SIZES TO WIRES		5/16/07	MR		1.043-539.0	1.043-534.0	B	2216	9.807-591.0	E
A	UPDATED RELAY TO CURRENT	5017811	2/4/13	BC	DLA			SHEET 1 OF 1			
B	CHANGED TURNTABLE WIRING AND CHANGES MISC NOTES	5022259	7/24/14	BC	DLA						
C	UPDATED APPLICABLE MACHINES	5023210	1/7/15	BC	DLA						
D	REROUTE ZONE B3 WIRES FROM TERMINAL BLOCK TO FUSE BLOCK. MAX 2 WIRES PER TERMINAL	5023546	2/19/15	PGD	DLA						